

# Work Order ID 116189

April-08-14 7:53:07 AM

**\*116189\***

Page 1

Item ID: D206-628-024

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Heli-Access-Step™ RH

Start Date: 4/08/14

Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 4/11/14

Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals:

Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

**\*100\***

DOCUMENT CONTROL

0.00

DC

Memo *11.10*

DAS  
06  
9-89

APR 22 2014

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-024 CHG 003

*MLJ 1404-23*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*Scrap stops  
parts returned  
to stock*

*2x*

DAS  
28  
9-89

APR 08 2014

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

**Work Order ID 116189**

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**\*116189\***

Page 2

Item ID: D206-628-024

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step™ RH

Start Date: 4/08/14 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 4/11/14 Req'd Qty: 2.00 **\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-628-024

Location: OS1A

PPP Rev: \_\_\_\_\_

140

0.00

**\*140\***

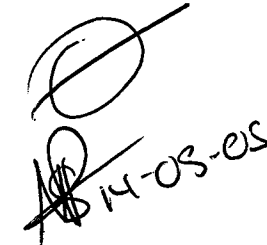
QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control



# Picklist Print

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Work Order ID: 116189

**\*116189\***

Parent Item: D206-628-024

**\*D206-628-024\***

Parent Item Name: Heli-Access-Step™ RH

Start Date: 4/08/14

Required Date: 4/11/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A		Purchased		No		120	Each	2,226.000	3	6			
<b>*AN3C4A*</b>									<b>**</b>			DAS 28 9-89	APR 08 2014
Bolt													

DAS  
06  
9-89

Location	Loc Qty	Loc Code
FG	20	
122814	20	
ST350	500	
M128739	500	
ST350/513	640	
M128606	640	
ST512	3	
124221	3	
ST513	1063	
M127410	1	
M127832	62	
M128634	1000	

6X

DAS  
06  
9-89

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Work Order ID: 116189

\*116189\*

Parent Item: D206-628-024

\*D206-628-024\*

Parent Item Name: Heli-Access-Step™ RH

Start Date: 4/08/14

Required Date: 4/11/14

Start Qty: 2.00

Required Qty: 2.00

2 \*D2731-7\*  
Mounting Lug

Manufactured No

120

Each

86.0000

4 8

\*\*

DAS  
28  
9-89

APR 08 2014

DAS  
06  
9-89

Location

Loc Qty

Loc Code

445

2

103307

2

ST264

32

104219

32

ST445

2

98170

2

ST467

50

113240

36

75078

4

85477

10

8X

D2732

DAS  
06  
9-89

Manufactured No

120

f

237.9842

2 4

\*\*

DAS  
28  
9-89

DAS

2 \*D2732\*  
Rubber Extrusion

cut (8) at 3.00  
per kit (2x) Kit

Location

Loc Qty

Loc Code

ST410

237.9842368

107346

237.984237

4X

(D2732-030) Cut (8) at 3.00"

D2842-042

Manufactured No

120

Each

0.0000

1 2

\*\*

2 \*D2842-042\*

Step Assembly RH, 206 Flöt

D2844-1

Manufactured No

120

Each

10.0000

2 4

\*\*

DAS  
28  
9-89

2 \*D2844-1\*

Arms DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST258

10

109149

8

89332

2

116156x2

2X

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Shop Packet Print

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Work Order ID: 116189

**\*116189\***

Parent Item: D206-628-024

**\*D206-628-024\***

Parent Item Name: Heli-Access-Step™ RH

Start Date: 4/08/14

Required Date: 4/11/14

Start Qty: 2.00

Required Qty: 2.00

D2844-3

Manufactured No

120

Each

11.0000

1 2  
\*\*

DAS  
28  
9-89

APR 08 2014

**\*D2844-3\***

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST258

11

104519

3

109056

6

74695

1

98949

1

2x

D3394-043

Manufactured No

120

Each

44.0000

4 8  
\*\*

DAS  
28  
9-89

DAS  
28  
9-89

**\*D3394-043\***

Lug

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST465

44

103484

32

62930

2

80217

4

89729

6

8x

MS21043-4

Purchased No

120

Each

1,380.000

12 24  
\*\*

DAS  
28  
9-89

DAS  
28  
9-89

**\*MS21043-4\***

Nut  
DAS  
06  
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

ST315

302

m123021

12

m128429

290

ST509

1038

m127255

38

m128300

1000

24x

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Work Order ID: 116189

\*116189\*

Parent Item: D206-628-024

\*D206-628-024\*

Parent Item Name: Heli-Access-Step™ RH

Start Date: 4/08/14

Required Date: 4/11/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0363R

Purchased

No

120

Each

1,400.000

6

**\*NAS1149C0363R\***

WASHER  
06  
9-89

\*\*

DAS  
28  
9-89

APR 08 2014

## Location

## Loc Qty

## Loc Code

FP001

635

114742

635

ST292

765

122441

165

m128591

600

120

Each

4,196.000

24

48

\*\*

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

GA

1719

m125807

1719

ST292

86

119124

6

121255

1

122441

79

ST510a

2391

m126221

2391

120

Each

310.0000

3

6

\*\*

DAS  
28  
9-89

NAS1515H3

Purchased

No

**\*NAS1515H3\***

WASHER  
06  
9-89

\*\*

## Location

## Loc Qty

## Loc Code

FG

16

123301

16

ST297

294

m127227

6

m127306

58

m128635

230

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# Picklist Print

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Work Order ID: 116189

**\*116189\***

Parent Item: D206-628-024

**\*D206-628-024\***

Parent Item Name: Heli-Access-Step™ RH

Start Date: 4/08/14

Required Date: 4/11/14

Start Qty: 2.00

Required Qty: 2.00

NAS1515H4L

Purchased

No

120

Each

612.0000

24

48

**\*NAS1515H4L\***  
Washer

**\*\***

DAS  
28  
989

APR 08 2014

DAS  
06  
9-89

*[Handwritten X]*

## Location

## Loc Qty

## Loc Code

FG

32

103691

32

ST297

580

123560

18

m127831

312

m128635

250

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
48x  
\_\_\_\_\_

DAS  
31  
9-89

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Shop Packet Print

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# REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-628

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## 5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	(NAS1515H3)	WASHER

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

## 5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Date: 11.02.25